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D3564-13
Job Sheet 187319



Part No: D3564-13

Job Qty: 12 ea

DAS
21
9-00

Part Name: Wearpad Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/30/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 12/14/18

Type: Stock

Description:

Note: DWG REV E IPP Rev:A New Issue 07-03-08 ec IPP Rev:B As per Rev C 07-07-09 JLM IPP Rev:C As per Rev D 07-09-09 JLM Verified By:EC IPP Rev:D Comments revised on Step 5, 6 per B44657 09-02-04 KJ Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs		12/14/18	0.00	0.93	Waterjet - Flow		DEC 18/12/02 DAS
120	QC	12 pcs		12/14/18	0.00	0.00	QC8		DEC 08/12/18 68
130	Brake NC	12 pcs		12/14/18	0.36	0.29	Brake NC 1		30 9 DAS
140	QC	12 pcs		12/14/18	0.00	0.00	QC5		DEC 09/12/18 68
150	SprayPaint	12 pcs		12/14/18	0.00	0.05	Spray Paint		EX 18/12/17 89
160	QC	12 pcs		12/14/18	0.00	0.00	QC5		DEC 18/12/18
170	Packaging	12 pcs		12/14/18	0.00	0.00	Packaging3-1		FP001
180	QC21-SA	12 Ea		12/14/18	0.00	0.00	QC21		ROCK GUARD BATCH #138978

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	2.6640 sf (.222 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	3	146	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	7.000inches $\pm$ 0.030	7.030 6.970		
2	Wearshoe	2.285inches $\pm$ 0.010	2.295 2.275		
3	Wearshoe	3.080inches $\pm$ 0.010	3.090 3.070		
4	Wearshoe	3.500inches $\pm$ 0.010	3.510 3.490		
5	Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290		
6	Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290		
7	Wearshoe	0.188inches + 0.005 - 0.001	0.193 0.187		
8	Wearshoe	7.750inches $\pm$ 0.030	7.780 7.720		
9	Wearshoe	0.062inches $\pm$ 0.010	0.072 0.052		

Plex 11/30/18 10:42 AM Dart.Gagnon.Michelle

DART
 AEROSPACE
 Container No: S133757
 Part: D3564-13
 Job No: 187319
 Serial No/Batch: S133757
 Revision:
 Inspector:
 Exp Date:
 Instructions: Various STC's
 Date: 12/02/18
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